KNOCK OUT PUNCH WITH BEARING SERIE 55 — 55

Standard punches can cut up to 4 mm in steel sheets and stainless steel sheets.

Bullet points

- The screws of the 55 series punches are of very high strength 140Kg/mm2.
- The series 55 includes a bearing which increases the performance of the punch by 200%, therefore, half of the strength is required when cutting. Recommended for large diameter holes.
- Better performance and longer life due to ground cutting edge.

Ref.		Ø	Inch	PG	Screw	⚖	Spare parts: Screw with bearing
55/13		13	1/2"	7	M8	0,10	540108R
55/14		14	-	-		0,10	
55/15		15	-	9		0,10	
55/16		16	5/8"	-		0,10	
55/18		18.4	-	11	M10	0,20	540110R
55/20		20.4	-	13		0,20	
55/21		21	-	-		0,20	
55/22		22.5	7/8"	16		0,20	
55/23		23	-	-		0,20	
55/24		24	-	-		0,20	
55/25		25	1"	-		0,20	
55/26		26	-	-		0,20	
55/27		27	-	-		0,20	
55/28		28.4	1 3/32"	21	M12	0,40	540112R
55/29		29	-	-		0,40	
55/30		30	-	-		0,40	
55/31		31	-	-		0,40	
55/32		32	1 1/4"	-		0,40	
55/33		33	-	-		0,40	
55/34		34	1 11/32"	-		0,50	
55/35		35	-	-		0,50	
55/36		36	-	-		0,50	
55/37		37	-	29		0,50	
55/38		38	1 1/2"	-		0,50	
55/39		39	-	-		0,50	
55/40		40	-	-	M14	0,70	540114R
55/41		41	-	-		0,80	
55/42		42	-	-		0,80	
55/43		43	1 11/16"	-		0,80	
55/44		44	-	-		0,90	
55/45		45	1 3/4''	-		0,80	
55/46		46	-	-		0,90	
55/47		47	-	36		0,90	
55/48		48	-	-		0,90	
55/49		49	-	-		1,00	
55/50		50	1 15/16"	-		1,00	
55/51		51	2"	-		1,00	
55/52		52	-	-		1,10	
55/55		55	-	42	M20	1,80	540120R
55/60		60	2 3/8"	48		2,00	
55/63		63	2 1/2"	-		1,90	
55/65		65	-	-		2,30	
55/70		70	-	-		2,30	
55/72		72	-	-		2,40	
55/75		75	-	-		2,80	
55/80		80	-	-		2,80	
55/85		85	-	-		3,50	
55/90		90	-	-		3,50	
55/95		95	-	-		4,10	
55/100		100	-			4,10	
55/105		105	-			4,30	
55/110		110	-			4,60	
55/115		115	-			4,90	
55/120		120	-	-		5,00	

*This recommendation is general, there is a great variety of steels and stainless steels. It is advisable to oil the sheet metal before cutting (e.g. use Forza cutting oil ref. 54401).